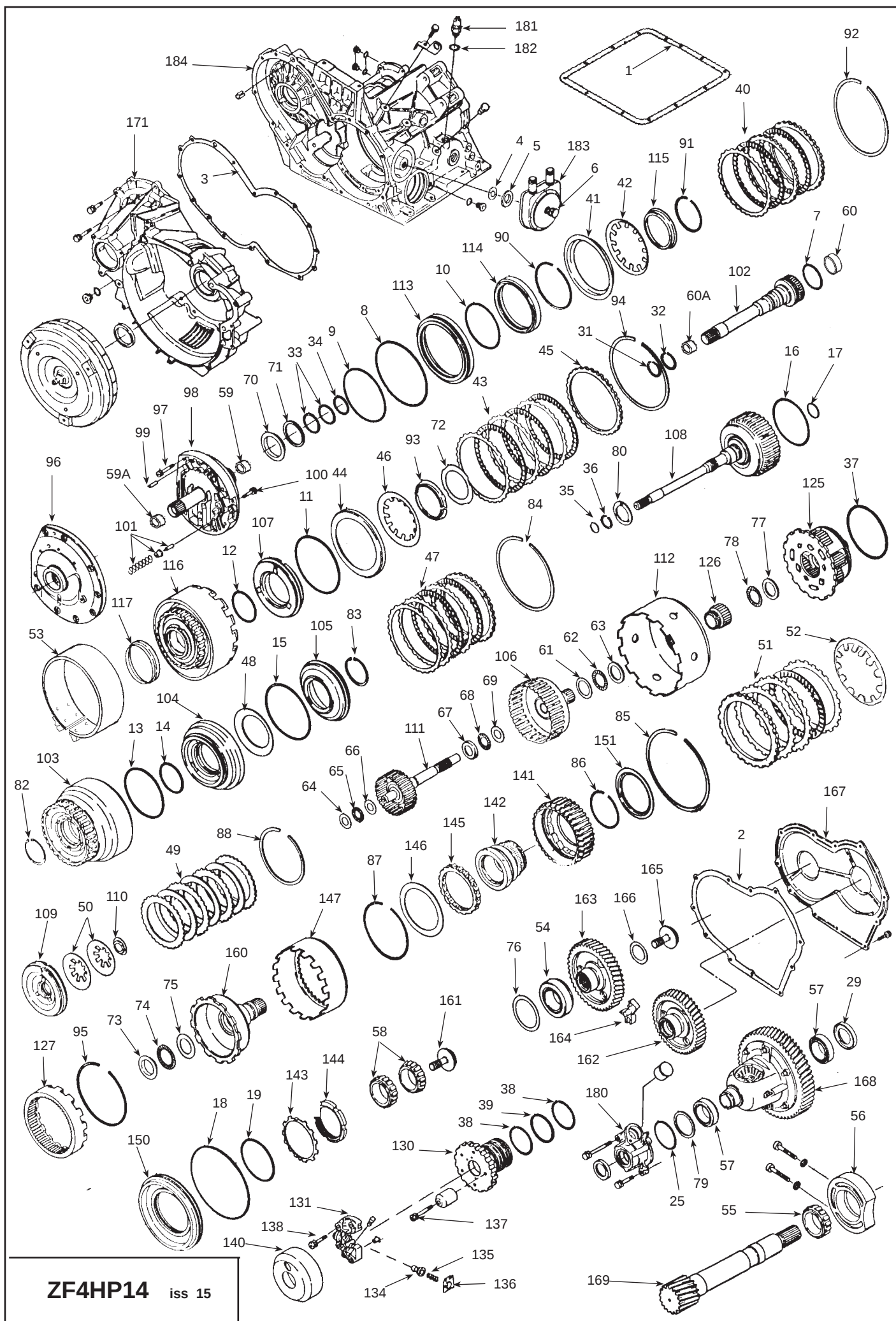




ZF4HP14 iss 15

ZF 4HP14
1036 000

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4 speed front wheel drive with lock up
Austin, Rover, Peugeot, Citroen, Volvo

Iss 10/08/98



Illus	Description	Part No.	Illus	Description	Part No
	KITS			CLUTCH PLATES	
	Master	180 01 01	40	"C" clutch friction 135 x 1.60 x 30T (2)	180 11 01
	Overhaul Austin, Rover, Volvo	180 02 01	40	"C" clutch steel (thin) 140 x 1.85 x 24T (1)	180 12 01
	Overhaul Peugeot, Citroen	180 02 03	40	"C" clutch steel (thick) (1)	180 13 01
	Gasket & seal	180 03 01	40	"C" clutch outer pressure Austin Rover 032, 037, 039, 045, 047, 061, 062, 063, 084, 095, 096	
	Shaft sealing ring	180 06 01		103, 145, 146	180 13 01
	GASKETS		40	"C" clutch outer pressure Austin Rover 126	180 13 08
1	Pan (exc Volvo)	180 25 01	40	"C" clutch outer pressure Peugeot Citroen 020	
1	Pan - codes 072, 100	180 25 06		025, 038, 054, 056, 057, 058, 059, 073, 074	
1	Pan - ally pan - codes 141, 142, 143, 148, 149, 160, 161, 162, 163, 164, 167, 170, 172, 183, 184	180 25 07		076, 077, 083, 086, 089, 090	180 13 01
2	Spur gear cover	180 25 02	40	"C" clutch outer pressure Peugeot Citroen 064	
3	Bellhousing to case	180 25 03		140 x 24T x 3.40mm 067, 068, 075, 079	180 13 08
	Filter Cover	180 25 04	41	"C" clutch pressure plate (by dia spring)	180 13 05
	Valve body plate	180 25 05	42	"C" clutch diaphragm spring	180 24 06
	Pan plug sealing washer	180 16 02			
4	Cooler to case washer (large)	180 20 01	43	"B" clutch friction 135 x 2.0 x 30T (3)	180 11 04
5	Cooler to case washer (small)	180 20 02	43	"B" clutch steel (3)	180 12 01
6	Cooler bolt sealing washer	180 20 03	44	"B" clutch pressure	180 13 06
			45	"B" clutch end pressure	180 13 01
			46	"B" clutch diaphragm spring	180 24 07
	RUBBER COMPONENTS				
7	Input shaft "O" ring	180 16 04	47	"A" clutch friction 135 x 1.60 x 30T (3/5)	180 11 01
8	"C" clutch outer "O" ring	180 16 11	47	"A" clutch steel (3/5)	180 12 01
9	"C" clutch inner "O" ring Austin Rover 032, 037, 039, 045, 047, 061, 062, 063, 084, 095, 096		47	"A" clutch steel (waved) 140x 1.0 x 24T (1)	180 12 02
	103, 126, 145, 146	178 16 10	47	"A" clutch pressure	180 13 01
9	"C" clutch inner "O" ring Peugeot Citroen 054, 059, 064, 067, 068, 073, 075, 079, 083	178 16 10	48	"A" clutch diaphragm spring	180 24 01
9	"C" clutch inner "O" ring Peugeot Citroen 020, 025 038, 056, 057, 058, 074, 076, 077, 086		49	"E" clutch friction 98 x 1.60 x 36T (4/5)	180 11 03
	089, 090	180 16 10	49	"E" clutch steel 104 x 1.80 x 30T (4/5)	180 12 04
10	"C" clutch intermediate ring "O" ring	180 16 13	49	"E" clutch pressure (5 friction)	180 13 03
11	"B" clutch outer "O" ring	180 16 06	49	"E" clutch pressure (4 friction) 4.50mm thick	180 13 04
12	"B" clutch inner "O" ring	178 16 07	50	"E" clutch diaphragm spring (2)	180 24 05
13	"A" clutch outer "O" ring	137 16 08	51	"D" clutch friction 135 x 1.60 x 30T (4/6)	180 11 01
14	"A" clutch inner "O" ring	180 16 08	51	"D" clutch friction (as 01 but OE friction) (4/6)	180 11 02
15	"A" clutch oil dam "O" ring	180 16 06	51	"D" clutch steel (4/6)	180 12 03
			51	"D" clutch steel (wavy) 1.35 thick	180 12 05
			51	"D" clutch steel (wavy) 1.00 thick	180 12 06
			51	"D" clutch pressure 020, 037, 037, 038, & 039	180 13 02
			51	"D" clutch pressure 025, 045 to 146	180 13 07
			52	"D" clutch diaphragm spring	180 24 02
				BRAKE BANDS	
16	"E" or motor shaft clutch outer "O" ring	137 16 06	53	Flexible brake band (OEM)	180 14 01
17	"E" or motor shaft clutch inner "O" ring	180 16 10	53	Flexible brake band	180 14 31
				FILTER	
18	"D" clutch outer "O" ring	137 16 03		Pickup	180 27 01
19	"D" clutch inner "O" ring for 032, 037, 039	137 16 06			
19	"D" clutch inner "O" ring 025, & 045 onwards)	180 16 19			
NI	Brake band apply strut "O" ring	180 16 15		BUSHES & BEARINGS	
NI	Brake band servo piston "O" ring Trans 038	180 16 16		Pump bush	137 21 01
NI	Brake band servo piston "O" ring Trans 020	180 16 17	54	Spur gear roller bearing assembly	180 21 01
NI	Brake band servo cylinder cover (2)	137 16 09	55	Pinion shaft inner race & rollers	180 21 02
25	Differential "O" ring	180 16 08	56	Spur gear outer race with half moon cut out	180 21 03
	Bell housing plug "O" ring	180 16 02	57	Differential roller bearing assembly (2)	180 21 01
	Speedo driven gear housing	132 16 01	58	Output shaft roller bearing (2)	180 21 04
	Speedo housing "O" ring	180 16 20			
	Speedo housing boot	180 20 23	59	Stator support rear bush 31 x 29 x 12	180 21 05
	Filter "O" ring	173 16 04	59A	Stator support front bush 27 x 24 x 10	180 21 09
NI	Valve body "O" rings	180 16 21	60	Turbine shaft rear bush 29 x 26 x 12	180 21 06
			60	Turbine shaft rear bush (undersize) 29 x 26 x 12	180 21 10
			60A	Turbine shaft front bush 18 x 16 x 10	180 21 08
	METAL CLAD SEALS			THRUST WASHERS	
27	Converter	137 15 01	61	"A" clutch hub needle race	180 22 01
NI	Manual control shaft	180 15 01	62	"A" clutch hub needle thrust (Alt 1) 30 needles	180 23 01
29	Output shaft 57mm od Rover & Volvo (2)	180 15 02	62	"A" clutch hub needle thrust (Alt 2) 27 needles	180 23 05
29	Output shaft 57mm od Peugeot/Citroen (1)	180 15 02	63	"A" clutch hub needle race	180 22 02
	Differential shaft 46mm od Peugeot/Citroen (1)	180 15 04	63	"A" clutch hub needle race (064, 067, 068, 075, 079, & 126)	180 22 59
	SHAFT SEALING RINGS				
31	Input shaft (1)	180 26 01			
32	Input shaft (1)	180 26 02			
33	Stator support (2)	178 26 03			
34	Stator support (1)	178 26 04			
35	Motor shaft - small	180 26 05			
36	Motor shaft - large	180 26 06			
37	Gearset (1)	180 26 07			
38	Governor flange (steel) (1)	180 26 08			
39	Governor flange (rubber) (2)	180 26 09			



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4 speed front wheel drive with lock up
Austin, Rover, Peugeot, Citroen, Volvo**ZF 4HP14****1036 000**

Illus	Description	Part No.	Illus	Description	Part No
64	Inter shaft front - front race	180 22 45	79	Differential selective shim - 1.00mm	180 22 20
65	Inter shaft front - needle bearing	180 23 03	79	Differential selective shim - 0.90mm	180 22 21
66	Inter shaft front - rear race	180 22 45	79	Differential selective shim - 0.80mm	180 22 22
	-----		79	Differential selective shim - 0.70mm	180 22 23
	For Austin Rover 032, 037, 039, 045, 047, 061 062, 063, 084, 095, 096, 103, 145, 146 & Peugeot Citroen 020, 025, 038, 054, 056, 057 058, 059, 073, 074, 076, 077, 083, 086, 089 & 090		79	Differential selective shim - 0.60mm	180 22 24
67	Inter shaft rear - front angled race	180 22 46	79	Differential selective shim - 0.50mm	180 22 25
68	Inter shaft rear - needle bearing	180 23 04	79	Differential selective shim - 0.40mm	180 22 26
69	Inter shaft rear - rear race	180 22 47	79	Differential selective shim - 0.35mm	180 22 27
	-----		80	Motor shaft plastic	180 22 44
	For Austin Rover 126		NI	Selector shaft sel washer 1.90mm	180 20 08
	Peugeot Citroen 064, 067, 068, 075, 079		NI	Selector shaft sel washer 1.80mm	180 20 09
68	Inter shaft rear - needle bearing	180 23 08	NI	Selector shaft sel washer 1.70mm	180 20 10
	-----		NI	Selector shaft sel washer 1.60mm	180 20 11
70	Stator support angled disc	180 22 30	NI	Selector shaft sel washer 1.50mm	180 20 12
	-----		NI	Gearset planets small tabbed	180 22 65
71	Stator support selective thrust - 3.40mm	180 22 31	NI	Gearset planets large	180 22 64
71	Stator support selective thrust - 3.20mm	180 22 32	NI	Gearset planets large double	180 22 63
71	Stator support selective thrust - 3.00mm	180 22 33			
71	Stator support selective thrust - 2.80mm	180 22 34			
71	Stator support selective thrust - 2.60mm	180 22 35			

71	Stator support selective thrust - 2.40mm	180 22 36			
71	Stator support selective thrust - 2.20mm	180 22 37			
71	Stator support selective thrust - 2.00mm	180 22 38			
71	Stator support selective thrust - 1.80mm	180 22 39			
71	Stator support selective thrust - 1.60mm	180 22 40			

71	Stator support selective thrust - 1.40mm	180 22 41			
71	Stator support selective thrust - 1.20mm	180 22 42			
71	Stator support selective thrust - 1.00mm	180 22 43			

	"C" clutch OWC shim selective - 1.50mm	180 22 48			
	"C" clutch OWC shim selective - 1.45mm	180 22 49			
	"C" clutch OWC shim selective - 1.40mm	180 22 50			
	"C" clutch OWC shim selective - 1.35mm	180 22 51			
	"C" clutch OWC shim selective - 1.30mm	180 22 52			

	"C" clutch OWC shim selective - 1.25mm	180 22 53			
	"C" clutch OWC shim selective - 1.20mm	180 22 54			
	"C" clutch OWC shim selective - 1.15mm	180 22 55			

72	"B" clutch to shell (4 outer cut-outs)	180 22 56			

73	Outputshaft angled disc	180 22 29			
74	Output shaft needle thrust	180 23 02			
75	Output shaft race	180 22 28			

76	Spur gear bearing shim - 1.75mm	180 22 03			
76	Spur gear bearing shim - 1.70mm	180 22 04			
76	Spur gear bearing shim - 1.65mm	180 22 05			
76	Spur gear bearing shim - 1.60mm	180 22 06			
76	Spur gear bearing shim - 1.55mm	180 22 07			

76	Spur gear bearing shim - 1.85mm	180 22 58			
76	Spur gear bearing shim - 1.80mm	180 22 57			
76	Spur gear bearing shim - 1.50mm	180 22 08			
76	Spur gear bearing shim - 1.45mm	180 22 09			
76	Spur gear bearing shim - 1.40mm	180 22 10			
76	Spur gear bearing shim - 1.35mm	180 22 11			
76	Spur gear bearing shim - 1.30mm	180 22 12			

76	Spur gear bearing shim - 1.25mm	180 22 13			
76	Spur gear bearing shim - 1.20mm	180 22 14			
76	Spur gear bearing shim - 1.15mm	180 22 15			
76	Spur gear bearing shim - 1.10mm	180 22 16			
76	Spur gear bearing shim - 1.05mm	180 22 17			

76	Spur gear bearing shim - 1.00mm	180 22 18			
77	Bronze thrust (replaces OE items 77 & 78)	180 22 67			
77	Gearset hardened cupped race	180 22 66			
78	Gearset needle thrust (30 needles)	180 23 01			
NI	Differential thrusts (Replaces plastic) (2)	180 22 62			

79	Differential selective shim - 1.05mm	180 22 19			

CIRCLIPS

82	Input shaft to front clutch cylinder	180 32 01
83	"A" clutch oil dam	180 32 02

84	"A" clutch selective - 2.80mm	180 32 03
84	"A" clutch selective - 2.70mm	180 32 04
84	"A" clutch selective - 2.60mm	180 32 05
84	"A" clutch selective - 2.50mm	180 32 06
84	"A" clutch selective - 2.40mm	180 32 07

84	"A" clutch selective - 2.30mm	180 32 08
84	"A" clutch selective - 2.20mm	180 32 09
84	"A" clutch selective - 2.03mm	180 32 10
84	"A" clutch selective - 2.00mm	180 32 11
84	"A" clutch selective - 1.85mm	180 32 12

84	"A" clutch selective - 1.80mm	180 32 13
84	"A" clutch selective - 1.62mm	180 32 14
84	"A" clutch selective - 1.60mm	180 32 15
84	"A" clutch selective - 1.50mm	180 32 16
84	"A" clutch selective - 1.40mm	180 32 17

84	"A" clutch selective - 1.30mm	180 32 18
84	"A" clutch selective - 1.20mm	180 32 19
84	"A" clutch selective - 1.12mm	180 32 20
84	"A" clutch selective - 1.00mm	180 32 21

85	"D" clutch large	180 32 22
86	"D" clutch small	180 32 23
87	"D" clutch medium	180 32 24

88	"E" clutch retainer	180 32 25

90	"C" clutch inner (large)	180 32 26
91	"C" clutch inner (small)	180 32 27
92	"C" clutch outer	180 32 17
NI	"C" clutch OWC retainer	180 32 28

93	"B" clutch stop ring (2 halves)	180 29 25
94	"B" clutch outer retainer	180 32 17

NI	Brake band servo cylinder cover	180 32 29
95	Gearset ring gear snap ring	180 32 30

HARD PARTS

96	Pump housing	180 38 01
97	Pump to case screw (7)	180 37 08
98	Stator support (not code 126)	180 39 01
98	Stator support (code 126 only)	180 39 02
99	Stator support to pump dowel	180 29 14
100	Stator support to pump screw (6)	180 37 07

101	Relief valve	180 29 53
101	Relief valve spring	180 24 16
101	Valve cap	180 29 54

102	Turbine shaft	180 64 01
103	"A" clutch cylinder Austin Rover 032 to 103,	

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4 speed front wheel drive with lock up
Austin, Rover, Peugeot, Citroen, Volvo

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Illus	Description	Part No.	Illus	Description	Part No
103	126, 145, & 146 "A" clutch cylinder Peugeot Citroen 020, 025 038, 054, 056, 057, 058, 059, 073, 074 076, 077, 083, 086, 089, 090	180 29 02	NI	Brake band adjusting screw strut	180 29 27
103	"A" clutch cylinder Peugeot Citroen 064, 067 068, 075, 079	180 29 02	NI	Brake band adjusting screw	180 37 11
104	"A" clutch piston (for 4 friction)	180 29 58	NI	Brake band adjusting screw lock nut	180 37 12
104	"A" clutch piston (for 3friction)	180 45 01	NI	Brake band servo spring 020 Trans	180 24 08
105	"A" clutch oil dam	180 45 02	NI	Brake band servo spring 038 Trans	180 24 09
106	"A" clutch hub & sun gear Austin Rover 032, 037 039, 045, 047, 061, 062, 063, 084, 095, 096 103, 145, 146	180 29 04	NI	Brake band apply strut	180 29 28
106	"A" clutch hub & sun gear Austin Rover 126	180 29 56	NI	Brake band servo disc spring	180 24 10
106	"A" clutch hub & sun gear Peugeot Citroen 020 025, 038, 054, 056	180 29 04	NI	Brake band servo disc spring	180 24 11
106	"A" clutch hub & sun gear Peugeot Citroen 064	180 29 59	NI	Brake band servo piston Trans 020	180 45 10
107	"B" clutch piston	180 45 09	NI	Brake band servo piston Trans 038	180 45 11
108	Motor shaft Austin Rover 032, 037, 039, 045 047, 061, 062, 063, 095, 096, 103, 145, 146	180 64 02	NI	Brake band servo sleeve Trans 038 only	180 29 29
108	Motor shaft Austin Rover 126	180 64 04	NI	Brake band servo cover	180 29 30
108	Motor shaft Peugeot Citroen 020, 025, 038, 054 056, 057, 058, 059, 073, 074, 076, 077, 083 086, 089, 090	180 64 02	125	Gearset planet carrier Austin Rover 032, 037 039, 045, 047, 061, 062, 063, 084, 095 096, 103, 126, 145, 146	180 66 01
108	Motor shaft Peugeot Citroen 064, 067, 068, 075 & 079	180 64 04	125	Gearset planet carrier Peugeot Citroen 020, 025 038, 056, 057, 058, 074, 076, 077, 089	180 66 01
109	"E" clutch piston for 5 friction	180 45 05	125	Gearset planet carrier Peugeot Citroen 054, 059 064, 067, 068, 073, 079, 083, 086, 090	180 66 03
109	"E" clutch piston for 4 friction	180 45 06	126	Gearset sun gear	180 65 01
110	"E" clutch stop ring	180 29 19	127	Gearset ring gear	180 29 33
111	Intermediate shaft Austin Rover 032, 037, 039 045, 047, 061, 062, 063, 084, 095, 096, 103 145, 146	180 64 03	130	Governor flange	180 29 31
111	Intermediate shaft Austin Rover 126	180 64 05	131	Governor housing for:-	
111	Intermediate shaft Peugeot Citroen 020, 025 038, 054, 056, 057, 058, 059, 073, 074, 076 077, 083, 086, 089, 090	180 64 03	131	Austin Rover 037, 062, 084	180 59 10
111	Intermediate shaft Peugeot Citroen 064, 067 068, 075, 079	180 64 05	131	Austin Rover 045, 047, 145, 137, 146, 155, 166, & 177	180 59 11
112	"A", "B", & "E" outer shell Austin Rover 032 037, 039, 045, 047, 061, 062, 063, 084, 095 096, 103, 126, 145, 146	180 29 26	131	Austin Rover 032, 039, 061, 063, 095, 096	180 59 09
112	"A", "B", & "E" outer shell Peugeot Citroen 020 025, 038, 054, 056, 057, 058, 059, 073, 074 076, 077, 083, 086, 089, 090	180 29 26	131	Austin Rover 126, 175, 176	180 59 20
112	"A", "B", & "E" outer shell Peugeot Citroen 064 067, 068, 075, 079	180 29 61	131	Austin Rover 103	180 59 21
	For Austin Rover 032, 037, 039, 045, 047, 061 062, 063, 084, 095, 096, 103, 126, 145, 146 & for Peugeot Citroen 054, 059, 064, 067, 068 073, 075, 079, 083		131	Peugeot Citroen 076, 025, 057, 111, 113, 125	180 59 10
113	"C" clutch piston	180 45 01	131	Peugeot Citroen 054, 083, 086	180 59 12
114	"C" clutch intermediate ring	180 29 55	131	Peugeot Citroen 064, 067, 068, 073, 139, 147	180 59 13
	Peugeot Citroen 020, 025, 038, 056, 057 058, 074, 076, 077, 086, 089, 090		131	Peugeot Citroen 074, 077	180 59 14
113	"C" clutch piston	180 45 07	131	Peugeot Citroen 079, 091, 092, 135	180 59 15
114	"C" clutch intermediate ring	180 45 08	131	Peugeot Citroen 075	180 59 16
115	"C" clutch stop ring	180 29 20	131	Peugeot Citroen 058, 038	180 59 17
116	"B" clutch cylinder & "C" clutch hub	180 29 21	131	Peugeot Citroen 020	180 59 18
116	"B" clutch cylinder & "C" clutch hub code 126 only	180 29 66	131	Peugeot Citroen 056	180 59 19
116	"B" clutch cylinder with OWC Austin Rover 032 037, 039, 045, 047, 061, 062, 063, 084, 095 096, 103, 145, 146	180 29 34	131	Peugeot Citroen 089, 171	180 59 23
116	"B" clutch cylinder with OWC Austin Rover 126	180 29 60	131	Peugeot Citroen 059, 090, 123, 136, 144	180 59 24
116	"B" clutch cylinder with OWC Peugeot Citroen 020 025, 038, 054, 056, 057, 058, 059, 073, 074 076, 077, 083, 086, 089, 090	180 29 34	131	Peugeot Citroen 064, 067, 115, 179	180 59 25
116	"B" clutch cylinder with OWC Peugeot Citroen 064 067, 068, 075, 079	180 29 60	131	Peugeot Citroen 168	180 59 27
NI	Free wheel ring	180 44 05	131	Peugeot Citroen 107, 120, 124, 132, 134, 138, & 178	180 59 28
NI	Roller (24)	180 44 06	132	Governor regulator	180 59 03
NI	Free wheel ring	180 44 04	133	Governor regulator stop plate	180 59 04
117	Stop ring	180 29 22	134	Governor regulator valve Trans 020	180 59 05
NI	Disc carrier	180 29 23	134	Governor regulator valve Trans 038	180 59 06
NI	Cover ring	180 29 24	135	Governor valve spring Trans 020	180 24 12
			135	Governor valve spring Trans 038	180 24 13
			136	Governor valve & spring retaining plate	180 59 07
			137	Governor counter weight	180 59 08
			138	Governor retaining screw (4)	180 37 11
			139	Governor counter weight screw	180 37 08
			140	Governor protection drum	180 29 32
			141	OWC outer	180 44 02
			142	OWC inner race & threaded hub	180 44 03
			143	OWC inner race locktag	180 34 01
			144	OWC inner race castellated nut	180 37 06
			145	Free wheel OWC	180 44 01
			146	Stop ring	180 29 12
			147	Castellated & inner splined drum	180 29 13
			150	"D" clutch piston (for 4 friction)	180 45 05
			150	"D" clutch piston (for 5 friction)	180 45 06
			151	"D" clutch stop ring	180 29 11
			160	Output shaft	180 29 10



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4 speed front wheel drive with lock up
Austin, Rover, Peugeot, Citroen, Volvo**ZF 4HP14****1036 000**

Illus	Description	Part No.	Illus	Description	Part No
161	Output shaft retaining screw	180 37 15	182	Inhibitor switch sel washer 1.40mm	180 20 07
162	Spur gear	180 29 05		MISCELLANEOUS	
163	Spur gear	180 29 06		Plastic wiper rod - Rover only	180 29 60
164	Spur gear rod wiper	180 29 07	183	Oil cooler heat exchanger	180 41 01
165	Spur gear retaining screw	180 37 15		Engine to housing split dowel	180 29 01
166	Spur gear retaining screw shim	180 36 01		Speedometer drive worm	180 60 01
167	Spur gear cover	180 56 01		Speedometer driven gear	180 60 02
				Speedometer driven gear housing	180 60 03
168	Diff Austin Rover 032, 037, 039	180 68 01		Park pawl	180 29 17
168	Diff Austin Rover 045, 047, 145, 146	180 68 02		Park pawl shaft	180 29 18
168	Diff Aust/Rover 061, 062, 063, 064, 095, 096, 103	180 68 03		Park pawl spring	180 24 04
168	Diff Austin Rover 126	180 68 08		Park pawl cam push rod	180 29 16
168	Diff Peugeot Citroen 057, 058, 075	180 68 04		Park pawl cam	180 29 15
				Park pawl cam spring	180 24 03
168	Diff Peugeot Citroen 025, 054, 059, 076, 083	180 68 05		Valve body "A" clutch damper spring Austin/Rover	
168	Diff Peugeot Citroen 056, 073, 074, 077	180 68 06		032, 039	180 62 06
168	Diff Peugeot Citroen 064, 067, 068, 079	180 68 07		061, 063, 084, 095, 096, 103	180 62 07
				169	180 62 08
169	Diff pinion & shaft Austin/Rover 032, 037, 039			126, 145, 146, 175, 176	180 62 09
	16 spline	180 29 08		Valve body "A" clutch damper spring Citroen/Peugeot	
169	Diff pinion & shaft Austin Rover 045			020, 038	180 62 06
	17 spline	180 29 62		054, 058, 083	180 62 07
169	Diff pinion & shaft Austin Rover 061, 062, 063, 084			064, 075, 081, 090, 091, 092, 102, 107, 111, 113,	180 62 08
	18 spline	180 29 63		Valve body "A" clutch damper spring Citroen/Peugeot	
				115, 116, 120, 123, 124, 125, 129, 135, 136, 178,	180 62 08
169	Diff pinion & shaft Peugeot Citroen 056, 064	180 29 62		182, 186, 187, 188, 193	180 62 08
	17 spline			117, 181, 191	180 62 09
169	Diff pinion & shaft Peugeot Citroen 057, 58	180 29 63		056, 057, 058, 067, 177, 70, 189, 190	180 62 10
	18 spline			025, 074, 076,, 077, 089	180 62 11
169	Diff pinion & shaft Peugeot Citroen 020, 038	180 29 64		073, 086	180 62 12
	16 spline			Valve body "A" clutch damper spring Volvo	
169	Diff pinion & shaft Peugeot Citroen 025, 054, 59	180 29 65		072, 100, 141, 142, 143, 148, 149, 159, 160, 161	180 62 08
	20 spline			162, 163, 164, 172	180 62 08
				167, 170, 183, 184	180 62 10
170	Main Case Austin Rover 037	180 53 01		Valve body ball (large)	(2) 180 62 13
170	Main Case Austin Rover 032, 039	180 53 02		Valve body ball (small)	(2) 180 62 14
170	Main Case Austin Rover 061, 063, 095, 096,			Valve body orifice valve 0.70 mm dia	178 62 03
	& 103	180 53 03		Valve body orifice valve 0.80 mm dia	178 62 04
170	Main Case Austin Rover 062, 084	180 53 04		Valve body orifice valve 0.90 mm dia	178 62 14
170	Main Case Austin Rover 045, 047, 126, 145,			Valve body orifice valve 1.00 mm dia	178 62 06
	& 146	180 53 05		Valve body orifice valve 1.20 mm dia	178 62 02
170	Main Case Peugeot Citroen 020, 038	180 53 06		Valve body orifice valve 1.30 mm dia	178 62 15
170	Main Case Peugeot Citroen 025 to 179 (exc 020, 038)	180 53 07		Valve body orifice valve 1.50 mm dia	178 62 05
				Valve body orifice valve 1.70 mm dia	178 62 01
171	Bell housing Austin Rover 062	180 55 01		TORQUE CONVERTERS	
171	Bell housing Austin Rover 045, 047, 126, 145			Rover 216	180 30 01
	& 146	180 55 02		Austin Montego	180 30 02
171	Bell housing Austin Rover 032, 037, 039, 061			Citroen BX	180 30 03
	063, 084, 095, 096, 103	180 55 04		Citroen BX	180 30 04
171	Bell housing Peugeot Citroen 020, 038	180 55 03		Rover 820	180 30 05
				Peugeot 405	180 30 06
				Volvo	180 30 10
				Volvo	180 30 11
171	Bell housing Peugeot Citroen 025, 054, 056, 057			TOOLS	
	058, 059, 064, 067, 068, 073 to 077, 079, 083			"B" spring mount	180 33 01
	086, 089, 090	180 55 05		Output shaft nut box spanner	180 33 02
	Bell housing to case screws (16)	180 37 09		"B" clutch mount tool	180 33 03
	Bell housing to case screw (1)	180 37 10		Rear stator bush insert mandrel	180 33 04
175	Bell housing plug	180 37 03		Rear stator bush insert collets (pair)	180 33 05
	Case plug (cooler side)	180 37 01			
180	Differential extension	180 54 01			
NI	Pan	180 56 01			
NI	Pan bolts (13)	180 37 02			
NI	Pan plug	180 37 03			
NI	Case plug (2)	180 37 03			
NI	Park pawl	180 29 17			
NI	Park pawl pin	180 29 18			
NI	Park pawl return spring	180 24 04			
NI	Park pawl clamp spring	180 24 03			
NI	Park pawl locking cam	180 29 15			
NI	Park pawl cam link	180 29 16			
	ELECTRICAL				
181	Inhibitor switch	180 35 01			
182	Inhibitor switch sel washer 2.00mm	180 20 04			
182	Inhibitor switch sel washer 1.80mm	180 20 05			
182	Inhibitor switch sel washer 1.60mm	180 20 06			

Code	Car	T/Conv.	Cable	Comments	Code	Car	T/Conv.	Cable	Comments
20	Peugeot	180 30 03	180 50 01	.	162	Volvo	180 30 10	180 50 22	.
25	Peugeot	180 30 04	180 50 11	.	163	Volvo	180 30 11	180 50 23	.
29	Peug/Citroen		180 50 29	.	164	Volvo	180 30 11	180 50 24	.
32	Austin	180 30 02	180 50 03	.	165		180 30 04		.
37	Rover	180 30 01	180 50 07	.	166	Peugeot	180 30 03	180 50 26	.
38	Peugeot	180 30 04	180 50 02	.	167	Volvo	180 30 11	180 50 37	.
39	Austin	180 30 02	180 50 05	.	168	Peugeot	180 30 06	180 50 36	.
45	Rover	180 30 05	180 50 09	.	169	Rover	180 30 02	180 50 04	.
47	Rover	180 30 05	180 50 03	.	170	Volvo	180 30 11	180 50 37	.
54	Peugeot	180 30 06	180 50 10	.	171	Peugeot	180 30 03	180 50 26	.
56	Peugeot	180 30 04	180 50 02	.	172	Volvo	180 30 11	180 50 24	.
57	Peugeot	180 30 03	180 50 01	.	175	Rover	180 30 05	180 50 28	.
58	Peugeot	180 30 04	180 50 02	.	176	Rover	180 30 05	180 50 09	.
59	Peugeot	180 30 06	180 50 01	.	177	Peugeot	180 30 03	180 50 35	.
61	Austin	180 30 02	180 50 03	.	178	Peugeot	180 30 20	180 50 18	.
62	Rover	180 30 01	180 50 08	.	179	Peugeot	180 30 04	180 50 18	.
63	Austin	180 30 02	180 50 05	.	180		180 30 04	180 50 30	.
64	Peugeot	180 30 07	180 50 18	.	181	Peu/Citroen	180 30 04	180 50 29	.
67	Peugeot	180 30 07	180 50 18	.	182	Peu/Citroen	180 30 04	180 50 30	.
69	Volvo	180 30 19	180 50 21	.	183	Volvo	180 30 10	180 50 22	.
72	Volvo	180 30 10	180 50 21	.	184	Volvo	180 30 10	180 50 22	.
73	Peugeot	180 30 06	180 50 20	.	186	Peu/Citroen	180 30 06	180 50 20	.
74	Peugeot	180 30 04	180 50 15	.	187	Peu/Citroen	180 30 03	180 50 05	.
75	Peugeot	180 30 06	180 50 18	.	188	Peu/Citroen	180 30 06	180 50 05	.
76	Peugeot	180 30 04	180 50 13	.	189	Peu/Citroen	180 30 03	180 50 26	.
77	Peugeot	180 30 04	180 50 13	.	190	Peu/Citroen	180 30 04	180 50 18	.
81	Peugeot	180 30 03	180 50 20	.	191	Peu/Citroen	180 30 14	180 50 31	.
83	Peugeot	180 30 06	180 50 18	.	193	Peu/Citroen	180 30 04	180 50 32	.
84	Rover	180 30 01	180 50 08	.	194	Peu/Citroen	180 30 04	180 50 40	.
86	Peugeot	180 30 06	180 50 01	.	195	Peu/Citroen	180 30 14	180 50 31	.
89	Peugeot	180 30 04	180 50 15	.	196	Volvo	180 30 11	180 50 37	.
90	Peugeot	180 30 06	180 50 20	.	197	Volvo	180 30 11	180 50 37	.
91	Peugeot	180 30 07	180 50 18	.	198	Peu/Citroen	180 30 14	180 50 32	.
92	Peugeot	180 30 07	180 50 18	.	202	Daewoo	180 30 15	180 50 32	.
95	Austin	180 30 02	180 50 03	.	203	Daewoo	180 30 16	180 50 32	.
96	Austin	180 30 02	180 50 05	.	204	Daewoo	180 30 17	180 50 28	.
100	Volvo	180 30 11	180 50 23	.	205	Daewoo	180 30 17	180 50 33	.
102	Peugeot	180 30 04	180 50 33	.	206	Daewoo	180 30 16	180 50 33	.
103	Austin	180 30 02	180 50 04	.	207	Peu/Citroen	180 30 04	180 50 32	.
104			183 50 04	.	208	Daewoo	180 30 16	180 50 32	.
105			183 50 04	.	209	Daewoo	180 30 17	180 50 27	.
106			183 50 08	.	210	Citroen	180 30 14	180 50 46	.
107	Peugeot	180 30 06	180 50 18	.	213	Daewoo	180 30 16	180 50 31	.
108			183 50 08	.	214	Daewoo	180 30 15	180 50 32	.
111	Peugeot	180 30 03	180 50 05	.	215	Daewoo	180 30 17	180 50 28	.
113	Peugeot	180 30 03	180 50 20	.					
115	Peugeot	180 30 07	180 50 18	.					
116	Citroen	180 30 14	180 50 26	.					
117	Citroen	180 30 14	180 50 29	.					
118				.					
120	Peugeot	180 30 06	180 50 18	.					
122				.					
123	Peugeot	180 30 06	180 50 04	upto 152376					
123			180 50 27	from 152377					
124	Peugeot	180 30 06	180 50 18	.					
125	Peugeot	180 30 03	183 50 05	.					
126	Rover	180 30 05	180 50 19	.					
127			183 50 08	.					
129	Peugeot	180 30 04		.					
132	Peugeot		180 50 18	.					
134	Peugeot	180 30 06	180 50 18	.					
135	Peugeot	180 30 07	180 50 18	.					
136	Peugeot	180 30 06	180 50 05	.					
137	Peugeot	180 30 03	180 50 34	.					
138	Peugeot	180 30 06	180 50 18	.					
139	Peugeot	180 30 06	180 50 20	.					
141	Volvo	180 30 10	180 50 22	.					
142	Volvo	180 30 10	180 50 22	.					
143	Volvo	180 30 10	180 50 22	.					
144	Peugeot	180 30 06	180 50 18	.					
145	Rover	180 30 05	180 50 09	.					
146	Rover	180 30 05	180 50 03	.					
147	Peugeot	180 30 06	180 50 05	.					
148	Volvo	180 30 10	180 50 22	.					
149	Volvo	180 30 11	180 50 23	.					
150	Volvo	180 30 10	180 50 22	.					
152	Citroen	180 30 04	180 50 32	.					
153	Citroen	180 30 20	180 50 39	.					
155	Peugeot	180 30 03	180 50 25	.					
157		180 30 04		.					
159	Volvo	180 30 10	180 50 22	.					
160	Volvo	180 30 10	180 50 22	.					
161	Volvo	180 30 10	180 50 22	.					